## KINETOSTATICS OF SERIAL ROBOTS

## VELOCITY ANALYSIS OF SERIAL

 MANIPULATORS

We consider the manipulator of Figure in which a joint coordinate $\theta_{i}$, a joint rate $\dot{\theta}_{i}$, and a unit vector $\mathbf{e}_{i}$ are associated with each revolute axis.

## VELOCITY ANALYSIS OF SERIAL MANIPULATORS

The $X_{i}, Y_{i}, Z_{i}$ coordinate frame, attached to the $(i-1)$ st link, is not shown, but its origin $O_{i}$ is indicated. If the angular-velocity vector of the $i$ th link is denoted by $\omega_{\mathrm{i}}$ then we have

$$
\begin{gathered}
\boldsymbol{\omega}_{0}=\mathbf{0} \\
\boldsymbol{\omega}_{1}=\theta_{1} \mathbf{e}_{1} \\
\boldsymbol{\omega}_{2}=\dot{\theta_{1}} \mathbf{e}_{1}+\dot{\theta_{2}} \mathbf{e}_{2}
\end{gathered}
$$

$\underline{\boldsymbol{\omega}_{n}=\dot{\theta_{1}} \mathbf{e}_{1}+\ddot{\theta_{2}} \mathbf{e}_{2}+\cdots+\dot{\theta_{n}} \mathbf{e}_{n}}$

## VELOCITY ANALYSIS OF SERIAL MANIPULATORS

If the angular velocity of the EE is denoted by $\omega$ then:

$$
\boldsymbol{\omega}=\boldsymbol{\omega}_{n}=\dot{\theta_{1}} \mathbf{e}_{1}+\dot{\theta_{2}} \mathbf{e}_{2}+\cdots+\dot{\theta_{n}} \mathbf{e}_{n}=\sum_{1}^{n} \dot{\theta}_{i} \mathbf{e}_{i}
$$

Likewise one readily derives

$$
\mathbf{p}=\mathbf{a}_{1}+\mathbf{a}_{2}+\cdots+\mathbf{a}_{n}
$$

where $\mathbf{p}$ denotes the position vector of point $P$ of the EE. Upon differentiating both sides of equation, we have:

$$
\dot{\mathbf{p}}=\dot{\mathbf{a}_{1}}+\dot{\mathbf{a}_{2}}+\cdots+\dot{\mathbf{a}_{n}}
$$

VELOCITY ANALYSIS OF SERIAL MANIPULATORS
Considering that $\dot{\mathbf{a}}_{i}=\boldsymbol{\omega}_{i} \times \mathbf{a}_{i}$
We can rearrange the foregoing equation as:

$$
\dot{\mathbf{p}}=\sum_{i}^{n} \dot{\theta}_{i} \mathbf{e}_{i} \times \mathbf{r}_{i}
$$

Where vector $\mathbf{r}_{\mathrm{i}}$ is defined as that joining $O_{i}$ with P , directed from the former to the latter, as:

$$
\mathbf{r}_{i} \equiv \mathbf{a}_{i}+\mathbf{a}_{i+1}+\cdots+\mathbf{a}_{n}
$$

Let $\mathbf{A}$ and $\mathbf{B}$ denote the $3 \times n$ matrices defined as:
$\boldsymbol{A}=\left[\begin{array}{llll}\mathbf{e}_{1} & \mathbf{e}_{2} & \cdots & \mathbf{e}_{n}\end{array}\right]$
$\mathbf{B}=\left[\begin{array}{llll}\mathbf{e}_{1} \times \mathbf{r}_{1} & \mathbf{e}_{2} \times \mathbf{r}_{2} & \cdots & \mathbf{e}_{n} \times \mathbf{r}_{n}\end{array}\right]$

## VELOCITY ANALYSIS OF SERIAL MANIPULATORS

Furthermore, the $n$-dimensional joint-rate vector $\dot{\boldsymbol{\theta}}$ is defined as:

$$
\dot{\boldsymbol{\theta}} \equiv\left[\begin{array}{c}
\dot{\theta_{1}} \\
\dot{\theta_{2}} \\
\ldots \\
\ldots \\
\dot{\theta_{n}}
\end{array}\right]
$$

Thus, $\omega$ and $\dot{\mathrm{p}}$ can be expressed in a more compact form as:

$$
\omega=\boldsymbol{A} \dot{\boldsymbol{\theta}} \quad \dot{\mathbf{p}}=\boldsymbol{B} \dot{\boldsymbol{\theta}}
$$

The twist of the EE being defined as:

$$
\mathbf{t}=\left[\begin{array}{l}
\omega \\
\dot{p}
\end{array}\right]
$$

The EE twist is thus nearly related to the joint-rate vector $\dot{\boldsymbol{\theta}}$ as: $\quad \boldsymbol{J} \dot{\boldsymbol{\theta}}=\mathbf{t}$ where $\mathbf{J}$ is the Jacobian matrix defined as the $6 \mathrm{x} n$ matrix shown below

$$
J=\left[\begin{array}{l}
\mathbf{A} \\
\mathbf{B}
\end{array}\right]
$$

Moreover, if $\mathfrak{j}_{i}$ denotes the $i$ th column of $\mathbf{J}$, one has

$$
\mathbf{j}_{i}=\left[\begin{array}{c}
\mathbf{e}_{i} \\
\mathbf{e}_{i} \times \mathbf{r}_{i}
\end{array}\right]
$$

## VELOCITY ANALYSIS OF SERIAL MANIPULATORS

Vector $\mathbf{a}_{i}$ joining the origins of the $i$ th and $(i+1)$ st frames is no longer of constant magnitude but undergoes a change of magnitude along the axis of the prismatic pair.

$$
\begin{gathered}
\boldsymbol{\omega}_{i}=\boldsymbol{\omega}_{i-1} \\
\dot{\mathbf{a}_{i}}=\boldsymbol{\omega}_{i-1} \times \dot{\mathbf{a}}_{i}+\dot{b}_{i} \mathbf{e}_{i}
\end{gathered}
$$

One can readily prove, in this case, that

$$
\begin{gathered}
\boldsymbol{\omega}=\dot{\theta_{1}} \mathbf{e}_{1}+\dot{\theta_{2}} \mathbf{e}_{2}+\cdots+\dot{\theta_{i-1}} \mathbf{e}_{i-1}+\theta_{i+1} \mathbf{e}_{i+1}+\cdots+\dot{\theta_{n}} \mathbf{e}_{n} \\
\dot{\mathbf{p}}=\dot{\theta_{1}} \mathbf{e}_{1} \times \mathbf{r}_{1}+\cdots+\theta_{i-1} \mathbf{e}_{i-1} \times \mathbf{r}_{i-1}+\dot{b_{i}} \mathbf{e}_{i}+\theta_{i+1}^{\cdot} \mathbf{e}_{i+1} \times \mathbf{r}_{i+1}+\cdots+\theta_{n} \mathbf{e}_{n} \times \mathbf{r}_{n}
\end{gathered}
$$

## VELOCITY ANALYSIS OF SERIAL MANIPULATORS

From which it is apparent that the relation between the twist of the EE and the joint-rate vector is formally identical to that appearing in $\mathbf{J} \dot{\boldsymbol{\theta}}=\mathbf{t}$ if vector $\dot{\boldsymbol{\theta}}$ is defined as:

$$
\dot{\boldsymbol{\theta}}=\left[\dot{\theta_{1}}, \dot{\theta_{2}}, \ldots, \theta_{i-1}^{\cdot}, \dot{b_{i}}, \dot{\theta_{i+1}}, \ldots, \dot{\theta_{n}}\right]^{T}
$$

and the $i$ th column of $\mathbf{J}$ changes to:

$$
\mathbf{j}_{i}=\left[\begin{array}{c}
0 \\
\mathbf{e}_{i}
\end{array}\right]
$$

In particular, for six-axis manipulators, $\mathbf{J}$ is a $6 \times 6$ matrix.

## VELOCITY ANALYSIS OF SERIAL MANIPULATORS

Whenever this matrix is nonsingular, can be solved for $\dot{\boldsymbol{\theta}}$, namely,

$$
\dot{\boldsymbol{\theta}}=J^{-1} \mathbf{t}
$$

$\dot{\boldsymbol{\theta}}$ is computed using a numerical procedure. The most suitable is the Gauss-elimination algorithm known as LU decomposition.
Gaussian elimination produces the solution by recognizing that system of linear equations in most easily solved when it is in either upper or lower triangular form.

## VELOCITY ANALYSIS OF SERIAL MANIPULATORS

Matrix $\mathbf{J}$ is factored into the unique $\mathbf{L}$ and $\mathbf{U}$ factors in the form:

$$
\mathbf{J}=\mathbf{L U}
$$

Where $\mathbf{L}$ is the lower and $\mathbf{U}$ is the upper triangular. Moreover, they have the forms:
$\mathbf{L}=\left[\begin{array}{cccc}1 & 0 & \ldots & 0 \\ e_{21} & 1 & \ldots & 0 \\ \ldots & \ldots & \ldots & \ldots \\ e_{n 1} & e_{n 2} & \ldots & 1\end{array}\right]$

$$
\mathbf{U}=\left[\begin{array}{cccc}
1 & e_{12} & \ldots & e_{n} \\
0 & e_{22} & \ldots & e_{2 n} \\
\ldots & \ldots & \ldots & \ldots \\
0 & 0 & \ldots & 1
\end{array}\right]
$$

Thus, the unknown vector of joint rates can now be computed from two triangular systems, namely,

$$
\mathrm{Ly}=\mathrm{t} \quad \mathrm{U} \dot{\theta}=y
$$

## VELOCITY ANALYSIS OF SERIAL MANIPULATORS

The latter equations are then solved, first for $\mathbf{y}$ and then for $\dot{\boldsymbol{\theta}}$, by application of only forward and backward substitutions, respectively

$$
\mathbf{y}=\mathbf{L}^{-1} \mathbf{t} \quad \dot{\boldsymbol{\theta}}=\mathbf{U}^{-1} \mathbf{y}
$$

Thus, the solution of a system of $n$ linear equations in $n$ unknowns, using the LU-decomposition method, can be accomplished with $M_{n}$ multiplications and $A_{n}$ additions, as given below

$$
M_{n}=\frac{n}{6}\left(2 n^{2}+9 n+1\right) \quad A_{n}=\frac{n}{3}\left(n^{2}+3 n-4\right)
$$

## VELOCITY ANALYSIS OF SERIAL MANIPULATORS

Hence, the velocity resolution of a six-axis manipulator of arbitrary architecture requires $M_{6}$ multiplications and $A_{6}$ additions, as given below:

$$
M_{6}=127 \quad A_{6}=100
$$

## DECOUPLED MANIPULATORS

For manipulators with this type of architecture, it is more convenient to deal with the velocity of the center $C$ of the wrist than with that of the operation point $P$.

$$
\mathbf{t}_{C}=\mathbf{J} \dot{\boldsymbol{\theta}}
$$

where $\mathbf{t}_{C}$ is defined as: $\mathbf{t}_{C}=\left[\begin{array}{l}\boldsymbol{\omega} \\ \dot{\mathbf{c}}\end{array}\right]$
and can be obtained from $\mathbf{t}_{P}=\left[\begin{array}{l}\boldsymbol{\omega} \\ \dot{\mathbf{p}}\end{array}\right]$ using the twisttransfer formula:

$$
\mathbf{t}_{C}=\left[\begin{array}{cc}
\mathbf{1} & \mathbf{0} \\
\mathbf{P}-\mathbf{C} & 1
\end{array}\right] \mathbf{t}_{P}
$$

## DECOUPLED MANIPULATORS

With $\mathbf{C}$ and $\mathbf{P}$ defined as the cross-product matrices of the position vectors $\mathbf{c}$ and $\mathbf{p}$, respectively.
If in general, $\mathbf{J}_{A}$ denotes the Jacobian defined for a point $A$ of the EE and $\mathbf{J}_{B}$ that defined for another point $B$, then the relation between $\mathbf{J}_{A}$ and $\mathbf{J}_{B}$ is:

$$
\mathbf{J}_{B}=\mathbf{U J}_{A}
$$

where the $6 \times 6$ matrix $\mathbf{U}$ is defined as:

$$
\mathbf{U}=\left[\begin{array}{cc}
\mathbf{1} & \mathbf{0} \\
\mathbf{A}-\mathbf{B} & 1
\end{array}\right]
$$

Then:

$$
\operatorname{det}\left(\mathbf{J}_{B}\right)=\operatorname{det}\left(\mathbf{J}_{A}\right)
$$

So we have proven that the determinat of the Jacobian matrix of a six-axis manipulator is not affected under a change of operation point of the EE.

## DECOUPLED MANIPULATORS

Since $C$ is on the last three joint axes, its velocity is not affected by the motion of the last three joints, and we can write:

$$
\begin{gathered}
\dot{\mathbf{c}}=\dot{\theta_{1}} \mathbf{e}_{1} \times \mathbf{r}_{1}+\dot{\theta_{2}} \mathbf{e}_{2} \times \mathbf{r}_{2}+\dot{\theta_{3}} \mathbf{e}_{3} \times \mathbf{r}_{3} \\
\boldsymbol{\omega}=\dot{\theta_{1}} \mathbf{e}_{1}+\dot{\theta}_{2} \mathbf{e}_{2}+\theta_{3} \mathbf{e}_{3}+\dot{\theta_{4}} \mathbf{e}_{4}+\dot{\theta_{5}} \mathbf{e}_{5}+\dot{\theta_{6}} \mathbf{e}_{6}
\end{gathered}
$$

the Jacobian takes on the following simple form:

Where:

$$
\begin{aligned}
\mathbf{J} & =\left[\begin{array}{ll}
\mathbf{J}_{11} & \mathbf{J}_{12} \\
\mathbf{J}_{21} & \mathbf{0}
\end{array}\right] \\
\mathbf{J}_{11} & =\left[\begin{array}{lll}
\mathbf{e}_{1} & \mathbf{e}_{2} & \mathbf{e}_{3}
\end{array}\right] \\
\mathbf{J}_{12} & =\left[\begin{array}{lll}
\mathbf{e}_{4} & \mathbf{e}_{5} & \mathbf{e}_{6}
\end{array}\right] \\
\mathbf{J}_{21} & =\left[\begin{array}{lll}
\mathbf{e}_{1} \times \mathbf{r}_{1} & \mathbf{e}_{2} \times \mathbf{r}_{2} & \mathbf{e}_{3} \times \mathbf{r}_{3}
\end{array}\right]
\end{aligned}
$$

## DECOUPLED MANIPULATORS

Further, vector $\dot{\boldsymbol{\theta}}$ is partitioned accordingly:

$$
\dot{\boldsymbol{\theta}}=\left[\begin{array}{c}
\dot{\boldsymbol{\theta}_{a}} \\
\dot{\boldsymbol{\theta}_{w}}
\end{array}\right]
$$

Where:

$$
\dot{\boldsymbol{\theta}_{a}}=\left[\begin{array}{c}
\dot{\theta_{1}} \\
\dot{\theta_{2}} \\
\dot{\theta_{3}}
\end{array}\right] \quad \dot{\theta}_{w}=\left[\begin{array}{c}
\dot{\theta_{4}} \\
\dot{\theta_{5}} \\
\dot{\theta_{6}}
\end{array}\right]
$$

Henceforth, the three components of $\dot{\boldsymbol{\theta}}_{a}$ will be referred to as the arm rates, whereas those of $\dot{\boldsymbol{\theta}_{w}}$ will be called the wrist rates.

## DECOUPLED MANIPULATORS

$$
\begin{aligned}
& \left\{\begin{array}{c}
\mathrm{J}_{11} \dot{\boldsymbol{\theta}_{a}}+\mathrm{J}_{12} \dot{\boldsymbol{\theta}_{w}}=\omega \\
\mathbf{J}_{21} \dot{\boldsymbol{\theta}_{a}}=\dot{\mathbf{c}}
\end{array}\right. \\
& \left\{\begin{array}{c}
\mathbf{J}_{21} \dot{\theta_{a}}=\dot{\mathbf{c}} \\
\mathbf{J}_{12} \dot{\boldsymbol{\theta}_{w}}=\boldsymbol{\omega}-\mathbf{J}_{11} \dot{\boldsymbol{\theta}_{a}}
\end{array}===\Rightarrow\left\{\begin{array}{c}
\dot{\boldsymbol{\theta}_{a}}=\mathbf{J}_{21}^{-1} \dot{\mathbf{c}} \\
\dot{\boldsymbol{\theta}_{w}}=\mathbf{J}_{12}^{-1}\left(\boldsymbol{\omega}-\boldsymbol{J}_{11} \dot{\boldsymbol{\theta}_{a}}\right)
\end{array}\right.\right.
\end{aligned}
$$

Now, if we recall the concept of reciprocal bases, the above inverses can be represented explicitly: $\Delta_{21}=\operatorname{det}\left(\mathbf{J}_{21}\right)=\left(\mathbf{e}_{1} \times \mathbf{r}_{1}\right) \times\left(\mathbf{e}_{2} \times \mathbf{r}_{2}\right) \times\left(\mathbf{e}_{3} \times \mathbf{r}_{3}\right)$
$\Delta_{12}=\mathbf{e}_{4} \times \mathbf{e}_{5} \times \mathbf{e}_{6}$

## DECOUPLED MANIPULATORS

Then:

$$
J_{21}^{-1}=\frac{1}{\Delta_{21}}\left[\begin{array}{l}
{\left[\left(\mathbf{e}_{2} \times \mathbf{r}_{2}\right) \times\left(\mathbf{e}_{3} \times \mathbf{r}_{3}\right)\right]^{T}} \\
{\left[\left(\mathbf{e}_{3} \times \mathbf{r}_{3}\right) \times\left(\mathbf{e}_{1} \times \mathbf{r}_{1}\right)\right]^{T}} \\
{\left[\left(\mathbf{e}_{1} \times \mathbf{r}_{1}\right) \times\left(\mathbf{e}_{2} \times \mathbf{r}_{2}\right)\right]^{T}}
\end{array}\right] \quad J_{12}^{-1}=\frac{1}{\Delta_{12}}\left[\begin{array}{l}
\left(\mathbf{e}_{5} \times \mathbf{e}_{6}\right)^{T} \\
\left(\mathbf{e}_{6} \times \mathbf{e}_{4}\right)^{T} \\
\left(\mathbf{e}_{4} \times \mathbf{e}_{5}\right)^{T}
\end{array}\right]
$$

Therefore:

$$
\dot{\boldsymbol{\theta}_{a}}=\frac{1}{\Delta_{21}}\left[\begin{array}{l}
\left(\mathbf{e}_{2} \times \mathbf{r}_{2}\right) \times\left(\mathbf{e}_{3} \times \mathbf{r}_{3}\right) \cdot \dot{\mathbf{c}} \\
\left(\mathbf{e}_{3} \times \mathbf{r}_{3}\right) \times\left(\mathbf{e}_{1} \times \mathbf{r}_{1}\right) \cdot \dot{\mathbf{c}} \\
\left(\mathbf{e}_{1} \times \mathbf{r}_{1}\right) \times\left(\mathbf{e}_{2} \times \mathbf{r}_{2}\right) \cdot \dot{\mathbf{c}}
\end{array}\right]
$$

and if we let: $\overline{\boldsymbol{\omega}}=\boldsymbol{\omega}-\mathbf{J}_{11} \dot{\theta_{a}}$

$$
\dot{\boldsymbol{\theta}_{w}}=\frac{1}{\Delta_{21}}\left[\begin{array}{l}
\mathbf{e}_{5} \times \mathbf{e}_{6} \cdot \overline{\boldsymbol{\omega}} \\
\mathbf{e}_{6} \times \mathbf{e}_{4} \cdot \overline{\boldsymbol{\omega}} \\
\mathbf{e}_{4} \times \mathbf{e}_{5} \cdot \overline{\boldsymbol{\omega}}
\end{array}\right]
$$

## SINGULARITY ANALYSIS OF

## DECOUPLED MANIPULATORS



## ACCELERATION ANALYSIS OF SERIAL MANIPULATORS

Deriving $\mathbf{J} \dot{\boldsymbol{\theta}}=\boldsymbol{t}$, we have:

$$
\begin{gathered}
\mathbf{J} \ddot{\boldsymbol{\theta}}=\dot{\mathbf{t}}-\dot{\mathbf{j}} \dot{\boldsymbol{\theta}} \\
\ddot{\boldsymbol{\theta}}=\mathbf{J}^{-1}(\dot{\mathbf{t}}-\dot{\mathbf{j}} \dot{\boldsymbol{\theta}})
\end{gathered}
$$

It is apparent that the joint-acceleration vector is computed in exactly the same way as the joint-rate vector. In fact, the LU decomposition of $\mathbf{J}$ is the same in this case and hence, need not be recomputed. All that is needed is the solution of a lower- and an upper-triangular system, namely,

$$
\mathbf{L z}=\dot{\mathbf{t}}-\dot{\mathbf{J}} \dot{\theta} \quad \mathbf{U} \ddot{\boldsymbol{\theta}}=\mathbf{z}
$$

## ACCELERATION ANALYSIS OF SERIAL MANIPULATORS

The two foregoing systems are solved first for $\mathbf{z}$ and then for $\ddot{\boldsymbol{\theta}}$ by forward and backward substitution, respectively.
Thus, the total numbers of multiplications $M_{t}$ and additions $A_{t}$ that the forward and backward solutions of the aforementioned systems require are:

$$
M_{t}=n^{2} \quad A_{t}=n(n-1)
$$

## ACCELERATION ANALYSIS OF SERIAL MANIPULATORS <br> $$
\mathbf{J} \ddot{\boldsymbol{\theta}}=\dot{\mathbf{t}}-\dot{\mathbf{j}} \dot{\boldsymbol{\theta}}
$$

The right-hand side comprises two terms, the first being the specified time-rate of change of the twist of the EE, or twist-rate, for brevity, which is readily available. The second term is not available and must be computed. This term involves the product of the timederivative of $\mathbf{J}$ times the previously computed joint-rate vector. Hence, in order to evaluate the right-hand side of that equation, all that is further required is $\boldsymbol{J}$

## ACCELERATION ANALYSIS OF

 SERIAL MANIPULATORS$$
\dot{\mathbf{j}}=\left[\begin{array}{l}
\dot{\mathbf{A}} \\
\dot{\mathbf{B}}
\end{array}\right]
$$

Where:

$$
\begin{aligned}
& \dot{\mathbf{A}}=\left[\begin{array}{llll}
\dot{\mathbf{e}}_{1} & \dot{\mathbf{e}}_{2} & \cdots & \mathbf{e}_{n}
\end{array}\right] \\
& \dot{\mathbf{B}}=\left[\begin{array}{llll}
\mathbf{u}_{1} & \dot{\mathbf{u}}_{2} & \cdots & \mathbf{u}_{n}^{\prime}
\end{array}\right]
\end{aligned}
$$

and $\mathbf{u}_{i}$ denotes $\mathbf{e}_{i} \times \mathbf{r}_{i}$, for $i=1,2, \ldots, n$. Moreover:

$$
\begin{aligned}
& \dot{\mathbf{e}_{1}}=\boldsymbol{\omega}_{0} \times \mathbf{e}_{1}=\mathbf{0} \\
& \dot{\mathbf{e}_{i}}=\boldsymbol{\omega}_{i-1} \times \mathbf{e}_{i}=\boldsymbol{\omega}_{i} \times \mathbf{e}_{i} \\
& \dot{\mathbf{u}_{i}}=\dot{\mathbf{e}}_{i} \times \mathbf{r}_{i}+\mathbf{e}_{i} \times \dot{\mathbf{r}}_{i}
\end{aligned}
$$

## ACCELERATION ANALYSIS OF SERIAL MANIPULATORS

Differentiating we obtain:

$$
\mathbf{r}_{i}=\mathbf{a}_{\mathbf{i}}^{\dot{0}}+\mathbf{a}_{i+1}^{\dot{a}}+\cdots+\dot{\mathbf{a}_{n}}
$$

Recalling the above equation reduces to

$$
\dot{\mathbf{r}}_{i}=\boldsymbol{\omega}_{i} \times \mathbf{a}_{i}+\boldsymbol{\omega}_{i+1} \times \mathbf{a}_{i+1}+\cdots+\boldsymbol{\omega}_{n} \times \mathbf{a}_{n}
$$

Substitution of equations leads to:
$\dot{\mathbf{A}}=\left[\begin{array}{llll}\mathbf{0} & \boldsymbol{\omega}_{1} \times \mathbf{e}_{2} & \cdots & \boldsymbol{\omega}_{n-1} \times \mathbf{e}_{n}\end{array}\right]$
$\dot{\mathbf{B}}=\left[\begin{array}{llll}\mathbf{e}_{1} \times \dot{\mathbf{r}}_{1} & \boldsymbol{\omega}_{12} \times \mathbf{r}_{2}+\boldsymbol{e}_{2} \times \dot{\mathbf{r}_{2}} \quad \cdots & \boldsymbol{\omega}_{n-1, n} \times \mathbf{r}_{n}+\mathbf{e}_{n} \times \dot{\mathbf{r}}_{n}\end{array}\right]$ With $\dot{\mathbf{r}_{k}}$ and $\boldsymbol{\omega}_{k, k+1}$ defined as:

$$
\dot{\mathbf{r}}_{k}=\sum_{k}^{n} \boldsymbol{\omega}_{i} \times \mathbf{a}_{i}
$$

$$
\boldsymbol{\omega}_{k, k+1}=\boldsymbol{\omega}_{k} \times \mathbf{e}_{k+1}
$$

## ACCELERATION ANALYSIS OF SERIAL MANIPULATORS

The foregoing expressions are invariant and hence, valid in any coordinate frame. All columns of both $\dot{\mathbf{A}}$ and $\dot{\mathbf{B}}$ will have to be represented in the samecoordinate frame. Hence, coordinate transformations will have to be introduced in the foregoing matrix columns in order to have all of these represented in the same coordinate frame,

$$
\dot{\mathbf{j}} \dot{\boldsymbol{\theta}}=\dot{\theta_{1}}\left[\begin{array}{c}
\mathbf{0} \\
\mathbf{u}_{1}
\end{array}\right]+\dot{\theta_{2}}\left[\begin{array}{l}
\dot{\mathbf{e}}_{2} \\
\dot{\mathbf{u}}_{2}
\end{array}\right]+\cdots+\dot{\theta_{n}}\left[\begin{array}{l}
\dot{\mathbf{e}}_{n} \\
\dot{\mathbf{u}}_{n}
\end{array}\right]
$$

## ACCELERATION ANALYSIS OF SERIAL MANIPULATORS

Thus, the total numbers of multiplications and additions required to compute $\dot{\mathbf{J}} \dot{\boldsymbol{\theta}}$ in frame $\mathcal{F}_{1}$, denoted by $M_{J}$ and $A_{J}$, respectively, are as shown below

$$
M_{J}=47 n-37 \quad A_{J}=31 n-28
$$

The total numbers of multiplications and additions needed to compute the aforementioned right-hand side, denoted by $M_{r}$ and $A_{r}$ are:

$$
M_{r}=47 n-37 \quad A_{r}=31 n-22
$$

The numbers of multiplications and additions required for an acceleration resolution of a 6-R manipulator of arbitrary architecture are: $M_{a}=281 \quad A_{a}=194$

## PLANAR MANIPULATORS

Below we proceed with the

- Displacement Analysis
- Velocity Analysis
- Acceleration Analysis
- Static analyses.

Of the manipulator in the figure


## PLANAR MANIPULATORS

Let E be defined as an orthogonal matrix rotating 2-D vectors through an angle of $90^{\circ}$ counterclockwise. Hence:

$$
\mathbf{E} \equiv\left[\begin{array}{cc}
0 & -1 \\
1 & 0
\end{array}\right]
$$

We thus have

- $\mathbf{E}^{-1}=\mathbf{E}^{T}=-\mathbf{E}$
- $\mathbf{E}^{2}=-1$
where $\mathbf{1}$ is the $2 \times 2$ identity matrix.


## DISPLACEMENT ANALYSIS

The inverse kinematics of the manipulator at hand now consists of determining the values of angles $\theta_{i j}$ for $i=1,2$, 3, that will place the end-effector so that its operation point $P$ will be positioned at the prescribed Cartesian coordinates $x, y$ and be oriented at a given angle $\phi$ with the $X$ axis.
We now have, from the geometry of Figure:
$a_{1} c_{1}+a_{2} c_{12}=x_{c}$
$a_{1} s_{1}+a_{2} s_{12}=y_{c}$
where $x_{c}$ and $y_{c}$ denote the Cartesian coordinates of point $O_{3}$,

$$
\begin{array}{ll}
c_{1}=\cos \theta_{1} & c_{12}=\cos \left(\theta_{1}+\theta_{2}\right) \text { and } \\
s_{1}=\operatorname{sen}\left(\theta_{1}\right) & s_{12}=\operatorname{sen}\left(\theta_{1}+\theta_{2}\right) \\
\hline
\end{array}
$$

## DISPLACEMENT ANALYSIS

Indeed, from the two foregoing equations we can eliminate both $\mathrm{c}_{12}$ and $\mathrm{s}_{12}$ by solving for the second terms of the left-hand sides of those equations, namely
$a_{2} c_{12}=x_{c}-a_{1} c_{1}$
$a_{2} s_{12}=y_{c}-a_{1} s_{1}$
We obtain, after simplification, a linear equation in $c_{1}$ and $s_{1}$ that represents a line $\mathcal{L}$ in the $c_{1}-s_{1}$ plane:

$$
\mathcal{L}:-a_{1}^{2}+a_{2}^{2}+2 a_{1} x_{c} c_{1}+2 a_{1} y_{c} s_{1}-\left(x_{c}^{2}+y_{c}^{2}\right)=0
$$

Clearly, the two foregoing variables are constrained by a quadratic equation defining a circle $C$ in the same plane:

$$
c_{1}^{2}+s_{1}^{2}=1
$$

## DISPLACEMENT ANALYSIS



The real roots of interest are then obtained as the intersections of $\mathcal{L}$ and $C$. Thus, the problem can admit:

- Two real and distinct roots, if the line and the circle intersect;
- One repeated root if the line is tangent to the circle;
- No real root if the line does not intersect the circle


## DISPLACEMENT ANALYSIS

With $c_{1}$ and $s_{1}$ known, angle $\theta_{1}$ is fully determined. Note that the two real intersections of $\mathcal{L}$ with $C$ provide each one value of $\theta_{1}$, as depicted in Figure.
$\theta_{2}$ is derived from $\theta_{1}$ as follows:

$$
\left(\theta_{2}\right)_{i}=\tan ^{-1} \frac{y_{c}-a_{1}\left(s_{1}\right)_{i}}{x_{c}-a_{1}\left(c_{1}\right)_{i}}-\left(\theta_{1}\right)_{i}
$$

Once $\theta_{1}$ and $\theta_{2}$ are available, $\theta_{3}$ is readily derived from the geometry:

$$
\theta_{3}=\phi-\left(\theta_{1}+\theta_{2}\right)
$$

Hence, each pair of $\left(\theta_{1} \theta_{2}\right)$ values yields one single value for $\theta_{3}$. Since we have two such pairs, the problem admits two real solutions

## VELOCITY ANALYSIS

The velocity relation adapted to planar manipulators are:

$$
\mathrm{J} \dot{\theta}=\mathrm{t}
$$

Where:

$$
J \equiv\left[\begin{array}{ccc}
\mathbf{e}_{1} & \mathbf{e}_{2} & \mathbf{e}_{3} \\
\mathbf{e}_{1} \times \mathbf{r}_{1} & \mathbf{e}_{2} \times \mathbf{r}_{2} & \mathbf{e}_{3} \times \mathbf{r}_{3}
\end{array}\right], \dot{\boldsymbol{\theta}} \equiv\left[\begin{array}{c}
\dot{\theta_{1}} \\
\dot{\theta_{2}} \\
\dot{\theta_{3}}
\end{array}\right], \mathbf{t} \equiv\left[\begin{array}{l}
\boldsymbol{\omega} \\
\dot{\mathbf{p}}
\end{array}\right]
$$

And where and $\left\{\mathbf{r}_{i}\right\}$ are defined as the vectors directed from

$$
O_{\mathrm{i}} \text { to } P: \quad \quad \mathbf{r}_{i}=\left[\begin{array}{c}
x_{i} \\
y_{i} \\
0
\end{array}\right] \quad i=1,2,3
$$

## VELOCITY ANALYSIS

We assume here that the manipulator moves in the $X$ $Y$ plane, and hence:

$$
\mathbf{e}_{1}=\mathbf{e}_{2}=\mathbf{e}_{3}=\mathbf{e}=\left[\begin{array}{l}
0 \\
0 \\
1
\end{array}\right]
$$

And with $\mathbf{t}$ reducing to :

$$
\mathbf{t}=\left[\begin{array}{llllll}
0 & 0 & \dot{\phi} & \dot{x}_{p} & \dot{y}_{p} & 0
\end{array}\right]^{T}
$$

in which $\dot{x}_{p}$ and $\dot{y}_{p}$ denote the components of the velocity of $P$.

## VELOCITY ANALYSIS

Thus $\mathbf{e}_{\mathrm{i}} \times \mathbf{r}_{i}=\left[\begin{array}{c}-y_{i} \\ x_{i} \\ 0\end{array}\right]=\left[\begin{array}{c}\boldsymbol{E} \mathbf{s}_{i} \\ 0\end{array}\right]$
The equation $\mathbf{J} \dot{\boldsymbol{\theta}}=\mathbf{t}$ reduces to :

$$
\left[\begin{array}{ccc}
\mathbf{0} & \mathbf{0} & \mathbf{0} \\
1 & 1 & 1 \\
\mathbf{E s}_{1} & \mathbf{E s}_{2} & \mathbf{E s}_{3} \\
0 & 0 & 0
\end{array}\right]\left[\begin{array}{l}
\dot{\theta_{1}} \\
\dot{\theta_{2}} \\
\dot{\theta_{3}}
\end{array}\right]=\left[\begin{array}{l}
\mathbf{0} \\
\dot{\phi} \\
\dot{\mathbf{p}} \\
0
\end{array}\right]
$$

Where: $\dot{\mathrm{p}}=\left[\begin{array}{ll}\dot{x} & \dot{y}\end{array}\right]^{T}$
Multiplying the first row for $\mathbf{E s}_{1}$ and subtracting the latter to the second:

$$
\left[\begin{array}{ccc}
1 & 1 & 1 \\
0 & \mathbf{E}\left(\mathbf{s}_{2}-\mathbf{s}_{1}\right) & \mathbf{E}\left(\mathbf{s}_{3}-\mathbf{s}_{1}\right)
\end{array}\right]\left[\begin{array}{c}
\dot{\theta_{1}} \\
\dot{\theta_{2}} \\
\dot{\theta_{2}}
\end{array}\right]=\left[\begin{array}{c}
\dot{\phi} \\
\dot{\mathbf{p}}-\dot{\phi} \mathbf{E s}_{1}
\end{array}\right]
$$

KINETOSTATICS OF SERIAL ROBOTS

## VELOCITY ANALYSIS

This system can be reduced to only two equations

$$
\left[\begin{array}{ll}
\mathbf{E}\left(\mathbf{s}_{2}-\mathbf{s}_{1}\right) & \mathbf{E}\left(\mathbf{s}_{3}-\mathbf{s}_{1}\right)
\end{array}\right]\left[\begin{array}{c}
\dot{\theta}_{2} \\
\dot{\theta_{3}}
\end{array}\right]=\dot{\mathbf{p}}-\dot{\phi} \mathbf{E} \mathbf{s}_{1}
$$

From these equations we can get the two unknowns:

$$
\begin{aligned}
& \dot{\theta_{2}}=\frac{\left(\mathbf{s}_{3}-\mathbf{s}_{1}\right)^{T}\left(\dot{\mathbf{p}}-\dot{\phi} \mathbf{E} \mathbf{s}_{1}\right)}{\left(\mathbf{s}_{2}-\mathbf{s}_{1}\right)^{T} \mathbf{E}\left(\mathbf{s}_{3}-\mathbf{s}_{1}\right)} \\
& \dot{\theta_{3}}=\frac{\left(\mathbf{s}_{2}-\mathbf{s}_{1}\right)^{T}\left(\dot{\mathbf{p}}-\dot{\phi} \mathbf{E} \mathbf{s}_{1}\right)}{\left(\mathbf{s}_{2}-\mathbf{s}_{1}\right)^{T} \mathbf{E}\left(\mathbf{s}_{3}-\mathbf{s}_{1}\right)} \\
& \dot{\theta_{1}}=\dot{\phi}-\left(\dot{\left.\theta_{1}+\dot{\theta_{2}}\right)}\right.
\end{aligned}
$$

## ACCELERATION ANALYSIS

Differentiating the equation $\mathbf{J} \dot{\boldsymbol{\theta}}=\mathbf{t}$ we obtain:

$$
\mathrm{J} \ddot{\theta}+\dot{\mathrm{j}}=\dot{\mathrm{t}}
$$

Similarly to the previous case we can proceed as follows:

$$
\mathrm{J} \ddot{\theta}=\dot{\mathrm{t}}-\dot{\mathrm{j}} \dot{\theta}
$$

Where:

$$
\dot{\mathbf{j}}=\left[\begin{array}{ccc}
0 & 0 & 0 \\
\boldsymbol{E} \dot{\boldsymbol{s}}_{1} & \boldsymbol{E} \dot{\boldsymbol{s}}_{2} & \boldsymbol{E} \dot{\boldsymbol{s}}_{3}
\end{array}\right], \ddot{\boldsymbol{\theta}}=\left[\begin{array}{l}
\ddot{\theta}_{1} \\
\ddot{\theta_{2}} \\
\ddot{\theta_{3}}
\end{array}\right], \dot{\mathbf{t}}=\left[\begin{array}{c}
\ddot{\phi} \\
\ddot{\mathbf{p}}
\end{array}\right]
$$

## ACCELERATION ANALYSIS

Considering only two equations (as seen before) we can write:

$$
\left[\begin{array}{ll}
\mathbf{E}\left(s_{2}-\mathbf{s}_{1}\right) & \mathbf{E}\left(\mathbf{s}_{3}-\mathbf{s}_{1}\right)
\end{array}\right]\left[\begin{array}{l}
\ddot{\theta}_{2} \\
\ddot{\theta}_{3}
\end{array}\right]=\mathbf{w}
$$

where $\mathbf{w}$ is defined as:

$$
\mathbf{w}=\ddot{\mathbf{p}}-\mathbf{E}\left(\dot{\theta}_{1} \mathbf{s}_{1}+\dot{\theta_{2}} \mathbf{s}_{2}+\dot{\theta_{3}} \mathbf{s}_{3}+\ddot{\phi} \mathbf{s}_{1}\right)
$$

So we can determine the accelerations, which are:

$$
\begin{aligned}
& \ddot{\theta_{2}}=\frac{\left(\mathbf{s}_{3}-\mathbf{s}_{1}\right)^{T} \mathbf{w}}{\Delta} \\
& \ddot{\theta_{3}}=\frac{\left(\mathbf{s}_{2}-\mathbf{s}_{1}\right)^{T} \mathbf{w}}{\Delta} \\
& \ddot{\theta_{1}}=\ddot{\phi}-\left(\ddot{\theta}_{2}+\ddot{\theta}_{3}\right)
\end{aligned}
$$

KINETOSTATICS OF SERIAL ROBOTS

## STATIC ANALYSIS

External actions acting on EE of a manipulator can always attributable to a couple $n$ and to a force $\mathbf{f}$. We can represent them into a single vector

$$
\mathbf{w}=\left[\begin{array}{l}
n \\
\mathbf{f}
\end{array}\right]
$$

If additionally, we denote by $\tau$ the 3-D vector of joint torques.

$$
\mathbf{J}^{T} \mathbf{w}=\boldsymbol{\tau}
$$

Where

$$
\mathbf{J}^{T}=\left[\begin{array}{cc}
1 & \left(\mathbf{E s}_{1}\right)^{T} \\
1 & \left(\mathbf{E s}_{2}\right)^{T} \\
1 & \left(\mathbf{E s}_{3}\right)^{T}
\end{array}\right]
$$

## STATIC ANALYSIS

We subtract the first scalar equation from the second and the third scalar equations, which renders the foregoing system in the form

$$
\left[\begin{array}{cc}
1 & \left(\mathbf{E s}_{1}\right)^{T} \\
0 & {\left[\mathbf{E}\left(\mathbf{s}_{2}-s_{1}\right)\right]^{T}} \\
0 & {\left[\mathbf{E}\left(\mathbf{s}_{3}-\mathbf{s}_{1}\right)\right]^{T}}
\end{array}\right]\left[\begin{array}{c}
n \\
\mathbf{f}
\end{array}\right]=\left[\begin{array}{c}
\tau_{1} \\
\tau_{2}-\tau_{1} \\
\tau_{3}-\tau_{1}
\end{array}\right]
$$

The last two equations have been decoupled from the first one, which allows us to solve them separately. we have reduced the system to one of two equations in two unknowns, namely

$$
\left[\begin{array}{l}
{\left[\mathbf{E}\left(\mathbf{s}_{2}-\mathbf{s}_{1}\right)\right]^{T}} \\
{\left[\mathbf{E}\left(\mathbf{s}_{3}-\mathbf{s}_{1}\right)\right]^{T}}
\end{array}\right] \mathbf{f}=\left[\begin{array}{l}
\tau_{2}-\tau_{1} \\
\tau_{3}-\tau_{2}
\end{array}\right]
$$

## STATIC ANALYSIS

From which we readily obtain:

$$
\mathbf{f}=\left[\begin{array}{l}
{\left[\mathbf{E}\left(\mathbf{s}_{2}-\mathbf{s}_{1}\right)\right]^{T}} \\
{\left[\mathbf{E}\left(\mathbf{s}_{3}-\mathbf{s}_{1}\right)\right]^{T}}
\end{array}\right]^{-1}\left[\begin{array}{l}
\tau_{2}-\tau_{1} \\
\tau_{3}-\tau_{2}
\end{array}\right]
$$

and hence, upon expansion of the above inverse

$$
\mathbf{f}=\frac{1}{\Delta}\left[\left(\tau_{2}-\tau_{1}\right)\left(\mathbf{s}_{3}-\mathbf{s}_{1}\right)-\left(\tau_{3}-\tau_{1}\right)\left(\mathbf{s}_{2}-\mathbf{s}_{1}\right)\right]
$$

Finally, the resultant moment $n$ acting on the EE is readily calculated from the first scalar equation of the system as:

$$
n=\tau_{1}+\mathbf{s}_{1}^{T} \mathbf{E f}
$$

